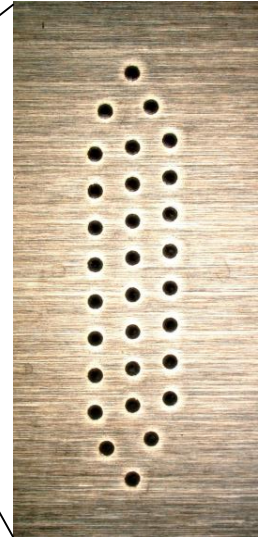
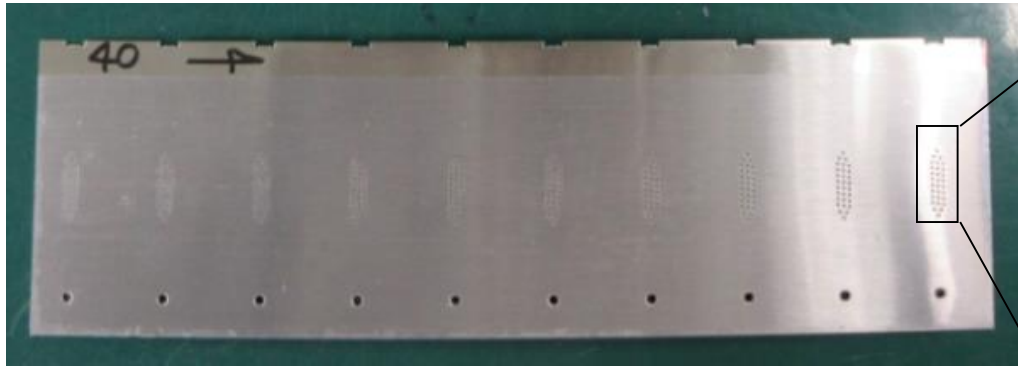
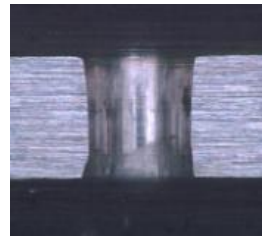
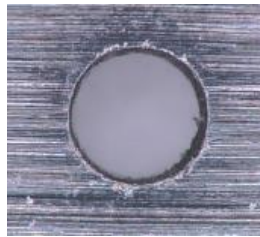


《技術概要》 小径孔打抜き加工技術

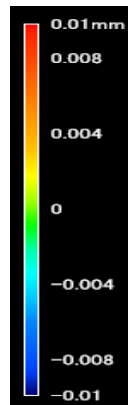
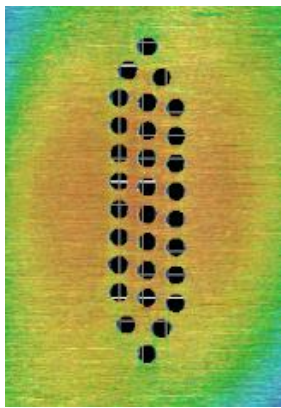
■ 開発試験片



材質	SUS201
板厚	0.50mm
孔径	0.45mm
孔ピッチ	1.20mm


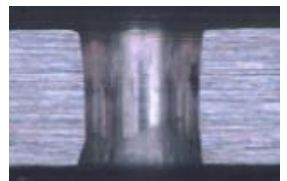


■ 精密POINT



平坦
X 0.006mm
Y 0.007mm

孔径
Φ0.452mm

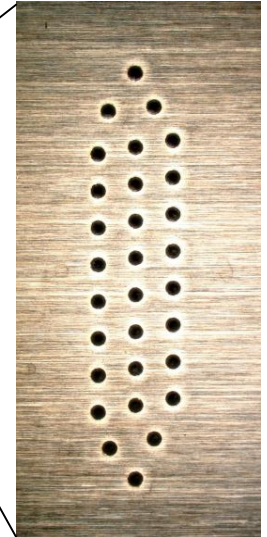
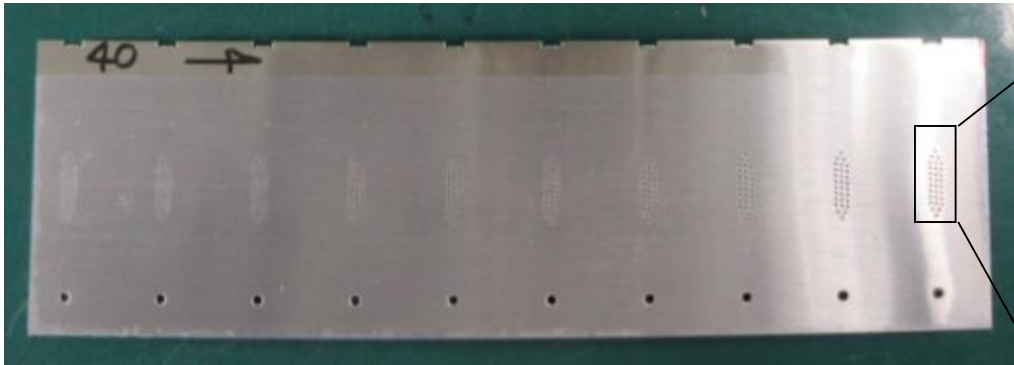
通常	打ち抜く事でダレの発生と、材料引込が発生してしまい平坦確保が困難	
展示品	エイチワン精密技術により打抜きダレを極力少なくし平坦を確保し外観品質に適用可能レベルに達成	

板厚0.5mm Φ0.45mm の打抜き ダレ・平坦0.02mm以下

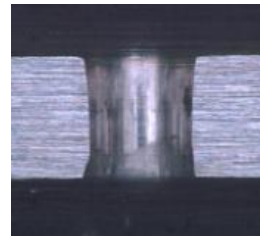
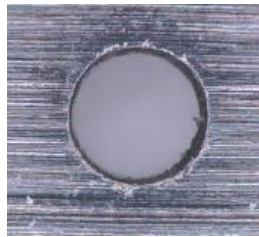
《Technical overview》

Small diameter hole punching technology

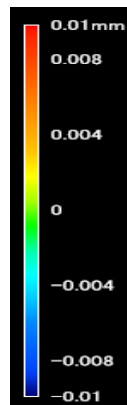
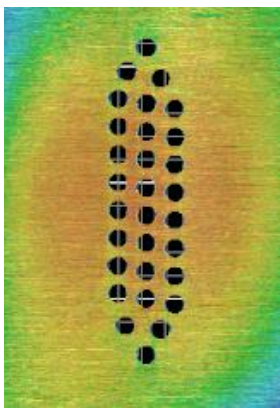
Development test piece



Material	SUS201
Thickness	0.50mm
Hole diameter	Φ0.45mm
Hole pitch	1.20mm

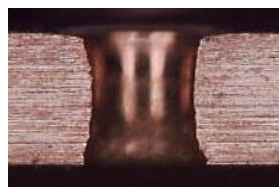
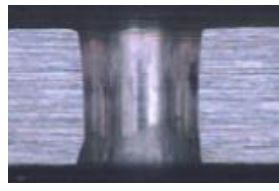


Precision point



Flatness
X 0.006mm
Y 0.007mm

Hole diameter
Φ0.452mm

Conventional	It is difficult to secure a flat surface due to slack or pulling with a punch.	
Exhibit	H-ONE precision technology minimizes punching slack, ensures flatness and achieves a level suitable for appearance quality.	

Punch with a plate thickness of 0.5 mm, a hole diameter of Φ0.45 mm, and a flat slack of 0.02 mm or less

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